

FULL RANGE OF LOCKERS FOR ALL MARKET APPLICATIONS

WEC Manufacturing

WHERE EXCELLENCE MEETS PRICE POINT STORAGE PRODUCTS

Lockers,
Storage &
Work Area
Products

Industry Leader Providing Lockers & Storage Products

www.itswec.com

WEC Manufacturing

WEC Mission

Strive for operational excellence in all areas of our business as a full service stocking manufacturer

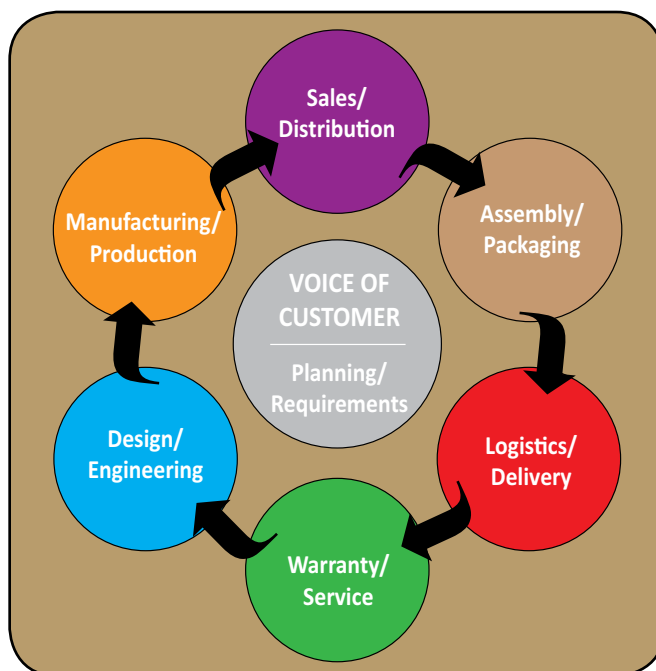
WEC Vision

To create long-term sustainable value for our customers

About WEC

WEC has focused on exceptional customer service while developing high quality locker and storage products that are easy to install and even easier to use. WEC started as an engineering and distribution company with many value added services for the industry. Over the decades, WEC evolved its value chain to include design, engineering, manufacturing, distribution, assembly, logistics and installation.

WEC Value Chain



Over time, this type of value chain has enabled WEC to gain valuable intellectual properties, allowing it to offer the ultimate customer value proposition.

CVP = FAST (PRODUCT AVAILABILITY)

Architects, designers, construction professionals, dealers, building owners and facility managers have come to rely on WEC as their primary source of locker and storage products.

WEC Manufacturing

Breadth and Depth of Product Line

Over the past decades, WEC has continually diversified and expanded its product lines to become a more complete network supplier. All of WEC's locker and storage products come standard with top-of-the-line features which means you won't pay an up-charge for the quality you deserve.



LOCKER SOLUTIONS



STORAGE SOLUTIONS



WORKSPACE SOLUTIONS

Target Markets

WEC's decades of experience has led to the successful execution of millions of locker and storage products in the following markets.

- Government/Military
- Healthcare/Hospitals
- Municipality
- Religion/Churches
- Tourism/Hospitality
- Team Room/Sports Arena
- School (K-12)/Education
- College/Institutional
- Fire/Emergency Services
- Law Enforcement
- Retail/Entertainment
- Manufacturing/Distribution
- Food Industry
- Automotive/Industrial
- Parks/Recreation
- Country Club/Health Club

Sales Support

We have a nationwide network of dealers, salespeople and architectural representatives to provide you with more support in selecting the right products with the right specifications for all of your project needs.



Customer Service



Since the beginning, our knowledgeable staff has been dedicated to being leading edge in customer satisfaction. WEC offers the commitment and technical expertise in making sure our products meet the demand and expectations of customers. We listen, focus and respond to our customers needs through excellent communication, coordination and consistency.

WEC Manufacturing

Operational Excellence



WEC's Total Quality Management and Management systems are considered best-in-class; ensuring customers receive the best experience possible when purchasing the locker and storage products we sell. WEC has updated its operating software while executing lean and six sigma business process/practices to ensure our supply chain success for the future.

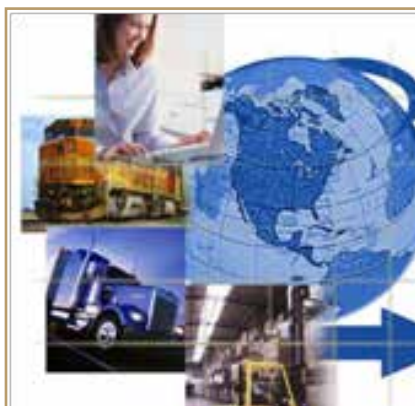
Customer Relationship



WEC CONTINUES TO DEDICATE ITS TIME TO EXCEPTIONAL EXECUTION IN THE FOLLOWING AREAS: DESIGN AND ENGINEERING, UNSURPASSED MANUFACTURING AND DISTRIBUTION, OPERATIONAL EXCELLENCE, LOGISTICS AND VALUE-ADDED SERVICES.

Supply Chain Execution

WEC continues to maintain its supply chain infrastructure in a modern state-of-the-art facility in the manufacturing and distribution area in Memphis, TN. WEC's prime location makes it possible to reach over half the U.S. population in less than 2 days, allowing our customers to have the best in class shipping point in the U.S. WEC's logistical network takes full advantage of all modes of transportation ensuring we keep deliveries quick and on time.



WEC continues to enhance the supply chain processes whenever possible, saving customers time and money. This continuous improvement philosophy has led to expanded capabilities, allowing WEC to become a long-term sustainable business partner for our customers.

Additionally, WEC understands customers need products right away, so we have structured and executed a best-in-class stocking and national logistics network.

Locker Requirements/ Planning Checklist

- ☒ Locker Type
- ☒ Locker Size (W x D x H)
- ☒ Construction Type (Welded or KD)
- ☒ Number of Openings Per Frame
- ☒ Ventilation Type
- ☒ Handle Type
- ☒ Leg/Base Type
- ☒ Slope Top or Flat Top
- ☒ Color
- ☒ Lock Type

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Lifetime Warranty Information

The Metal Lockers provided by WEC for this project have an original purchaser Lifetime Warranty against defects in materials and workmanship. This warranty is in effect from the date of substantial completion and excludes locks, wood benches, or any other products not manufactured by WEC.

The warranty will NOT cover the following:

- Painted surfaces exposed to high humidity, chlorine salts, abrasives, acids, or other harmful chemicals.
- Improper use or abuse. Improper use or abuse includes, but is not limited to, damage from mishandling of the product, damage from excessive heat or uneven exposure to weather conditions, physical or chemical abuse and damage from improper care and maintenance.
- Modifications or attachments to the product that are not approved by WEC.
- Products that were not installed, used or maintained in accordance with product instructions and warnings.
- Impact of foreign objects, fire, earth quake, flood, hurricane, tornado or other casualty.

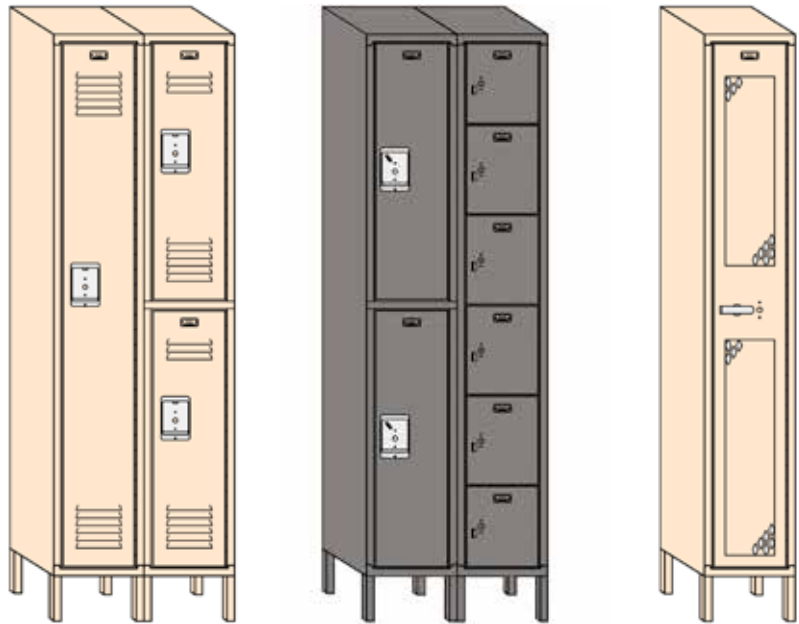
Any replacement or repair of material under this warranty shall be performed only after written authorization by WEC and will constitute the buyers sole and exclusive remedy. In no event shall WEC be responsible for any special, direct, indirect, incidental or consequential damages.

TIER OPENINGS & HINGE OPTIONS

16 gauge continuous piano type hinge riveted to door and frame (shown below) (standard)



Full Loop 5 Knuckle Design Hinge (optional)



TERMS TO KNOW

Tier: A “level” of a locker defined by the number of doors in a vertical row. This can range from 1 to 9 tiers.

Opening and Frame: An opening is what is behind a door. A frame is the unit that holds the doors.

TIER OPENINGS AVAILABLE PER FRAME

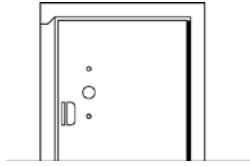
- **Durable:** 1,2,3,4,5,6
2,7,8,16 person,
Wall Mount, Duplex
- **Durable Plus:** 1,2,3,2 person, Duplex
- **Competitive:** 1,2,3,4,5,6,8,9
- **Athletic:** Open Front, No Door
- **All Welded Plus:** 1,2,3,4,5,6,8,9
- **Angle Iron:** 1,2,6



WEC also specializes in custom design work. If your project requires a storage solution not seen through out this catalog, please contact us.

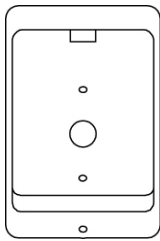
HANDLE & VENTILATION OPTIONS

HANDLE OPTIONS



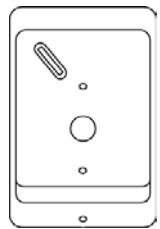
Door Pull

The door pull with a padlock hasp is the standard handle for all box lockers.



Multi-Point Recessed Handle

Designed for safety, eliminating protrusion from front of locker. Can be used with built-in combination lock and portable pad lock.



Single-Point Recessed Handle

This stainless steel handle has no moving parts, which requires low maintenance. Equipped with Anti Pry Latch for added security.



Cremone Turn Handle

An unbreakable steel handle securely bolted to a three point latching system. 3/8" latching rod engages on top and bottom of door frame. 1/8" thick center latch locks center of door to frame. (Available on Angle Iron Series.)

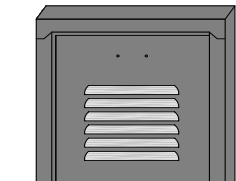
VENTILATION OPTIONS



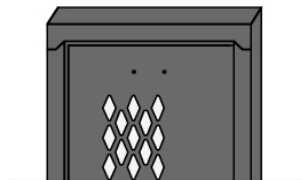
Solid



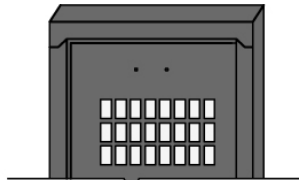
Mini
Louvers



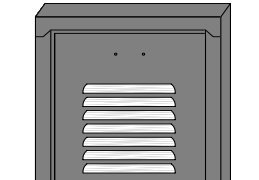
Standard
Louvers



Diamond
Perforations

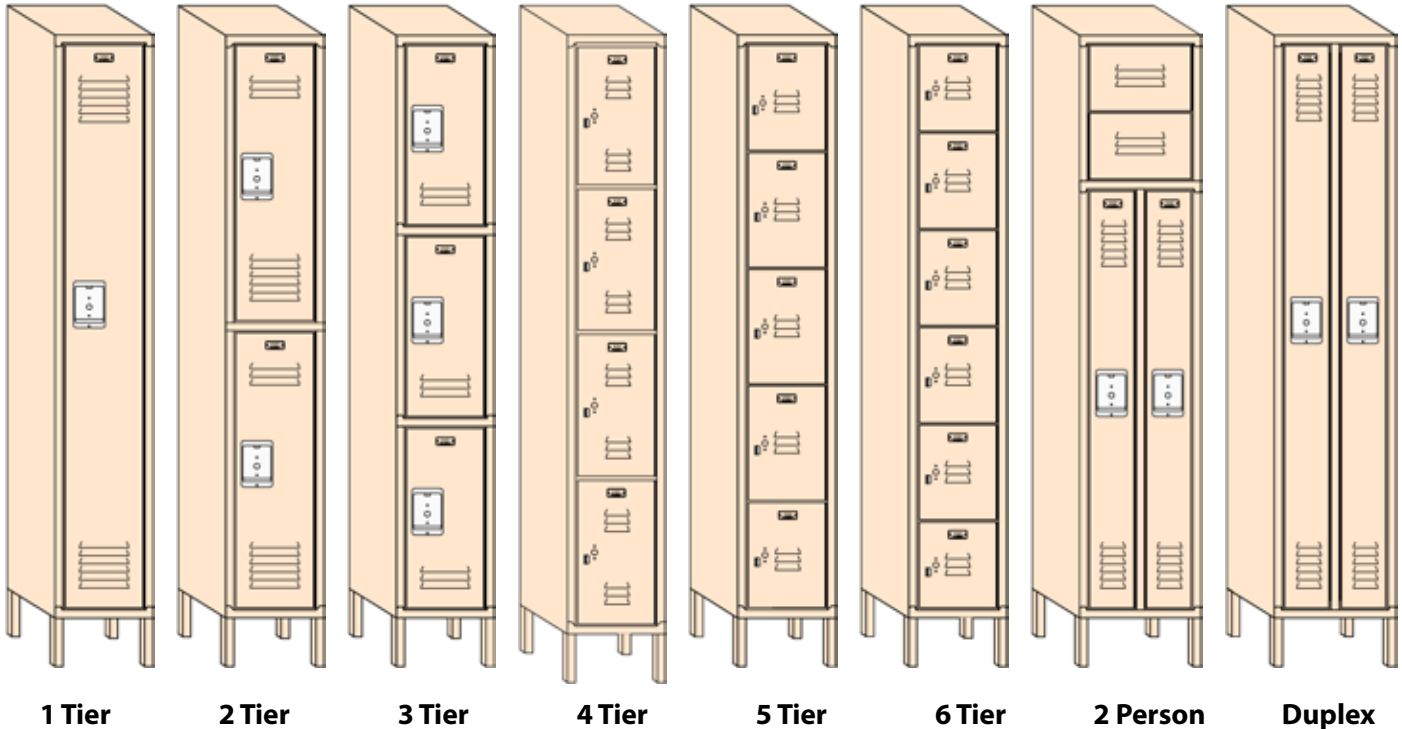


Rectangle
Perforations



Full
Louvers

Durable Series



Top of the Line Features

- 2 mil thick powder coat baked enamel finish
- All doors come standard with recessed handles for added safety and security
- Standard 16 gauge continuous piano type hinges riveted to both door and frame
- Continuous door strike has rubber bumpers to reduce noise
- Door frame is spot welded construction
- Standard 16 gauge bottom
- Body painted to match door and frame
- Many sizes available through Fast Track Stocking Program
- Lifetime warranty * Best-In-class

Ventilation Options

- Standard Louvers (Standard)
- Full Louvers
- Mini Louvers
- Solid
- Rectangular Perforation
- Diamond Perforation

Door Handle Options

- Recessed Handle Multi Point Latch (Standard)
- Recessed Handle Single Point Latch
- Door Pull (Standard for Box Lockers)

The Durable Series locker is designed to withstand daily use and abuse that is typical for most lockers. It comes with a standard 2 mil thick powder coat baked enamel finish, available in 20 standard colors as well as any custom color.

This series comes with a standard recessed handle for added safety and security. The recessed handle prevents protrusions from the locker front. The handle accepts a built-in combination lock or a padlock.

All parts of the Durable Series locker are made from prime grade mild cold rolled sheet steel free from surface imperfection and capable of taking a high grade enamel finish.

Durable Series preferred for schools, employee lockers, and hospitals.

DURABLE SERIES GAUGE REFERENCE

Series	Top	Back	Side	Bottom	Door	Door Frame	Shelf
DURABLE	24	24	24	16	16	16	24

Durable Series Specification

CSI Formatted Specifications are available at www.itswec.com

PRODUCT FABRICATION INFORMATION

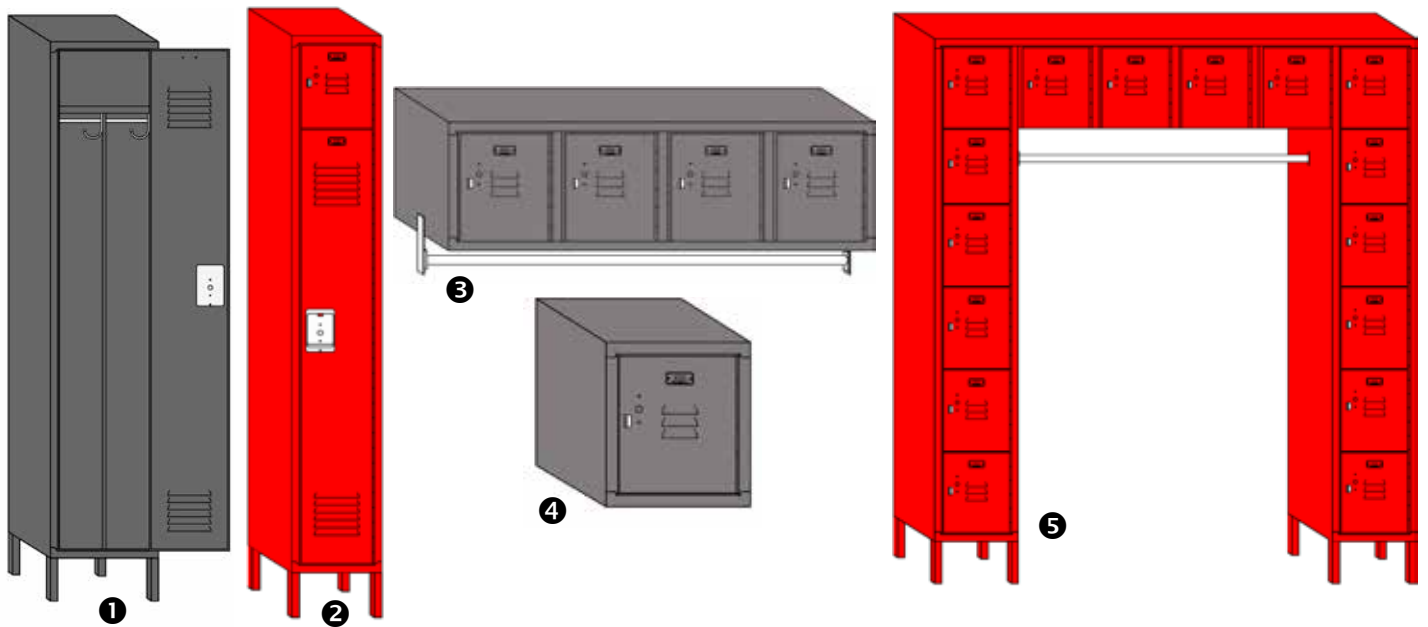
- Material:** Steel parts shall be mild cold rolled commercial quality steel, capable of taking a high grade enamel finish. Steel mandrel rivets. Zinc plated truss fin head bolts and hex nuts.
- Fabrication:** Shall be on the unit principle, each locker with individual door and frame, individual top, bottom, back, and shelves, with common intermediate divisions separating compartments.
- Construction:** Lockers shall be built on a unit principal with common intermediate uprights separating units. Locker body assembly using rivets and/or nuts and bolts. Lockers shall be fabricated square, rigid, without warp, with metal faces. Doors shall be flat and free of distortion.
- Door Frames:** Shall be 16 gauge formed in a channel shape. Vertical members shall have additional flange to provide a continuous door strike. Cross frame members should also be 16 gauge channel shaped, including intermediate cross frame members on double and triple tier lockers. Securely weld cross frame members of channel shapes to vertical framing members to ensure rigidity.
- Doors:** Shall be 16 gauge, with louvers for ventilation channel shaped on both the lock and hinge side, with angle formations across the top and bottom. Doors 12" wide and over or 20" high are 16 gauge sheet steel. Doors less than 12" wide are 18 gauge sheet steel. Doors over 15" wide by 60" or 72" high: includes a 3" wide 20 gauge full height reinforcing pan welded to inside face of door at 6" centers.
- Ventilation:** Louvered doors in manufactures standard louver pattern.
- Body:** Hole spacing in locker body construction: not exceeding 9". Steel specially formed for added strength and rigidity and to ensure tight joints at fastening points.
- Box Lockers:** Channel formations on lock and hinges side, right angle flanges on top and bottom; pre-punch doors for padlock latch and door pull and built in combination and key locks.
- Hinges:** Shall be 16 gauge full length continuous piano type riveted to both door and frame. Hinge shall maximize security and enhance resistance to abuse and vandalism.
- Handles:** Shall be one piece 20 gauge deep drawn stainless cup designed to accommodate locks.
- Latching:** On single, double, triple, and two person lockers the lifting trigger will be 14 gauge steel, attached to the latching channel. The trigger will have a padlock eye for use with 9/32" diameter padlock shackle. Latching channel held in place by built in metal lips, ensuring quiet locker performance. A rubber silencer shall be firmly secure to the frame at each latch hook.
- Interior Equipment:** Single tier lockers 48" or higher shall have a shelf. When under 18" deep, locker shall have 3 wall hooks and one ceiling hook. Single tier lockers 18" deep or more shall have a coat rod instead of one ceiling hook. Triple tier lockers shall have three wall hooks for 12" and 4 wall hooks for 15" and wider lockers. All hooks are zinc plated steel with ball point heads and are attached with two fasteners.
- Number Plates:** Provide holes for attaching number plates. Each locker shall have a polished aluminum number plate riveted to door face with black numerals 1/2" high.
- Finish:** All components shall have a 2 mil hybrid epoxy/polyester powder, electrostatically applied to ensure a uniform finished and baked to cure.
- Submittals:** Submit under provisions of Section 01 33 00. Shop Drawings shall show dimensioned plans, elevations, and sections.
- Accessories:** available upon request. **Locks:** available upon request.
- ADA Compliance:** Lockers are to meet the Americans with Disabilities Act, accessibility guidelines. They shall have recessed handles and shall be single tier or lower opening of a double tier locker. Locker bottom shall be a minimum of 15" off the floor, or an extra shelf placed 15" off the floor. Single tier lockers shall have a shelf 48" off the floor. Doors assigned for handicapped use shall have an appropriate symbol sign.

EXECUTION

- Installation:** Lockers shall be installed in compliance with WEC's installation instructions and shall be level and plumb with flush surfaces and rigid attachment to anchoring surfaces.
- Assembly:** Assembly by bolting is acceptable, WEC recommends assembly by riveting. Rivets provide solid permanent fastening but allow for faster removal by drilling where future rearrangement of lockers or replacement of damage parts may be required.
- Anchoring:** Anchor lockers to floor and wall.
- Adjust and Clean:** Adjust doors and latches to operate without binding. Verify that latches are operating satisfactory. Adjust built in locks to prevent binding of dial or key and ensure smooth operation prior to substantial completion.
- Touch-Up:** With factory supplied paint and repair or to replace damaged products before substantial completion.
- Protection:** Protect installed products until completion of project.
- Delivery, Storage and Handling:** Store product in manufacturers unopened packaging until ready for installation to protect the locker finish and adjacent surfaces from damage.

WEC strongly recommends wall and/or floor anchoring for all locker installations.

Durable Series (Specialty Lockers)



❶ Dual Lockers

A dual locker is a single tier locker with a vertical partition separating the area beneath the shelf into two compartments. It is generally used with lockers 15" or 18" wide and 18" or 21" deep.

❷ Box Over Lockers

Provides a compact independent lockable door above a 60" high standard Durable Door. If a shelf is required in the lower compartment, it must be ordered separately.

❸ Wall Mounted Locker with Coat Rod

A practical storage unit where space is at a premium. Four private compartments with a hanging area for approximately 16 coats. When mounted to a wall, the floor below is kept clear for easy cleaning.
45"W x 18"D x 13-5/8"H.

❹ One High Box Locker

This 12" wide individual one high box locker provides storage for personal items and features standard box locker construction with door pull. Actual overall height is 13-5/8".

❺ 16 Person Locker

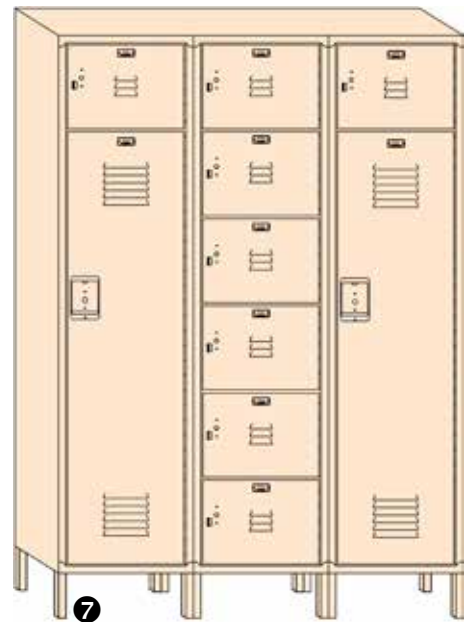
Accommodates 16 users in only 69" of floor space. Includes a 45" wide coat rod. Ideal for employee lockers. Accepts built-in locks or padlocks.
69"W x 18"D x 72"H.

❻ Half Height Locker, 1 Tier

Available in 30-1/2", 36-1/2" and 48-1/2" heights; Available in 12", 15" and 18" depths; 12" wide. Only 48-1/2" high lockers include a shelf for storage of book and small articles.

❼ 7 and 8 Person Lockers

The box compartments measure (18"W x 12"H)
The large locker measures (18"W x 60"H)



WEC'S FAST TRACK STOCKING PROGRAM

Durable Series Product Availability: Please call to find out how our broad product line and industry leading product availability can help get the job done more efficiently and cost effectively. Thousands of locker and storage products are available for immediate shipment. Most items in stock are considered to be the quickest turn around in the country.



WEC's strategically located distribution center in Memphis, TN helps us to meet **YOUR LEAD TIME!** WEC's Fast Track Stocking Program is designed with the customer in mind.

1 Tier, 1 Wide			
Size (Inches)			Model No.
W	D	H	
12	12	66	UPDS11212661
12	15	66	UPDS11215661
12	18	66	UPDS11218661
12	12	78	UPDS11212781
12	15	78	UPDS11215781
12	18	78	UPDS11218781
15	18	78	UPDS11518781
18	18	78	UPDS11818781
1 Tier, 2 Wide			
12	12	66	UPDS11212662
12	15	66	UPDS11215662
12	18	66	UPDS11218662
12	12	78	UPDS11212782
12	15	78	UPDS11215782
12	18	78	UPDS11218782
15	18	78	UPDS11518782
18	18	78	UPDS11818782

2 Tier, 1 Wide			
Size (Inches)			Model No.
W	D	H	
12	12	66	UPDS21212661
12	12	78	UPDS21212781
12	15	78	UPDS21215781
12	18	78	UPDS21218781
15	18	78	UPDS21518781
2 Tier, 2 Wide			
12	12	66	UPDS21212662
12	12	78	UPDS21212782
12	15	78	UPDS21215782
12	18	78	UPDS21218782
15	18	78	UPDS21518782

5 Tier Box Locker, 1 Wide			
Size (Inches)			Model No.
W	D	H	
12	12	66	UPDS51212661
12	15	66	UPDS51215661
5 Tier Box Locker, 2 Wide			
12	12	66	UPDS51212662
12	15	66	UPDS51215662

6 Tier Box Locker, 1 Wide			
Size (Inches)			Model No.
W	D	H	
12	12	78	UPDS61212781
12	15	78	UPDS61215781
12	18	78	UPDS61218781
5 Tier Box Locker, 2 Wide			
12	12	78	UPDS61212782
12	15	78	UPDS61215782
12	18	78	UPDS61218782

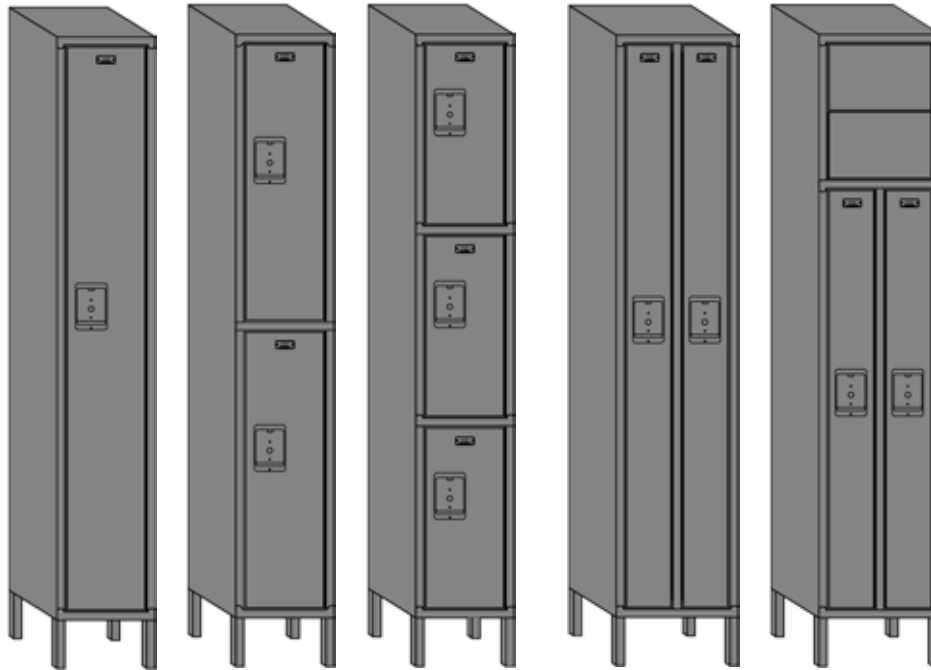
3 Tier, 1 Wide			
Size (Inches)			Model No.
W	D	H	
12	12	78	UPDS31212781
12	15	78	UPDS31215781
12	18	78	UPDS31218781
Wall Mount Locker			
12	12	78	UPDS31212782
12	15	78	UPDS31215782
12	18	78	UPDS31218782

16 Person			
Size (Inches)			Model No.
W	D	H	
69	18	72	UPDS16691872
Wall Mount Locker			
45	18	13 5/8	UPDSW451813

Available accessories include:

- Front Bases
- Slope Top Kits
- Benches
- Zee Bases
- Continuous Hoods
- Pedestals
- Exposed Ends
- Fillers
- Locks

Durable Plus Series



1 Tier

2 Tier

3 Tier

Duplex

2 Person

Top of the Line Features

- 2 mil thick powder coat baked enamel finish
- All doors come standard with recessed handle for added safety and security
- Standard 16 gauge continuous piano type hinges riveted to both door and frame
- Continuous door strike has rubber bumpers to reduce noise
- Door frame is spot welded construction
- Standard 14 gauge door with reinforcement hat channel/door stiffener
- Standard 16 gauge bottom
- Body painted to match door and frame
- Lifetime warranty * Best-In-Class

Ventilation Options

- Solid (Standard)
- Rectangular Perforations
- Diamond Perforations
- Mini Louvers
- Standard Louvers

Door Handle Options

- Recessed Handle Multi Point Latch (Standard)
- Recessed Handle Single Point Latch
- Door Pull (Standard for Box Lockers)

The Durable Plus Series locker is designed to withstand above average use and abuse. It comes with a standard 2 mil thick powder coat baked enamel finish, available in 20 standard colors as well as any custom color.

The Durable Plus Series door is equipped with sound dampening and extra strength features. Built into each door is a 16 gauge reinforcement spot welded hat channel/door stiffener. Our recessed handle is a standard part of every Durable Plus Series locker. This prevents protrusions from the locker front and accepts a built in lock or padlock for safety and security.

The doors are solid 14 gauge with rubber bumpers on all latch hooks for quiet operation. The Single Point Latch eliminates moving parts for quick operation and lower maintenance costs.

Durable Plus Series preferred for schools, employee lockers and hospitals.

DURABLE PLUS SERIES GAUGE REFERENCE

Series	Top	Back	Side	Bottom	Door	Door Frame	Shelf
DURABLE PLUS	24	24	24	16	14	16	24

Durable Plus Series Specification

CSI Formatted Specifications are available at www.itswec.com

PRODUCT FABRICATION INFORMATION

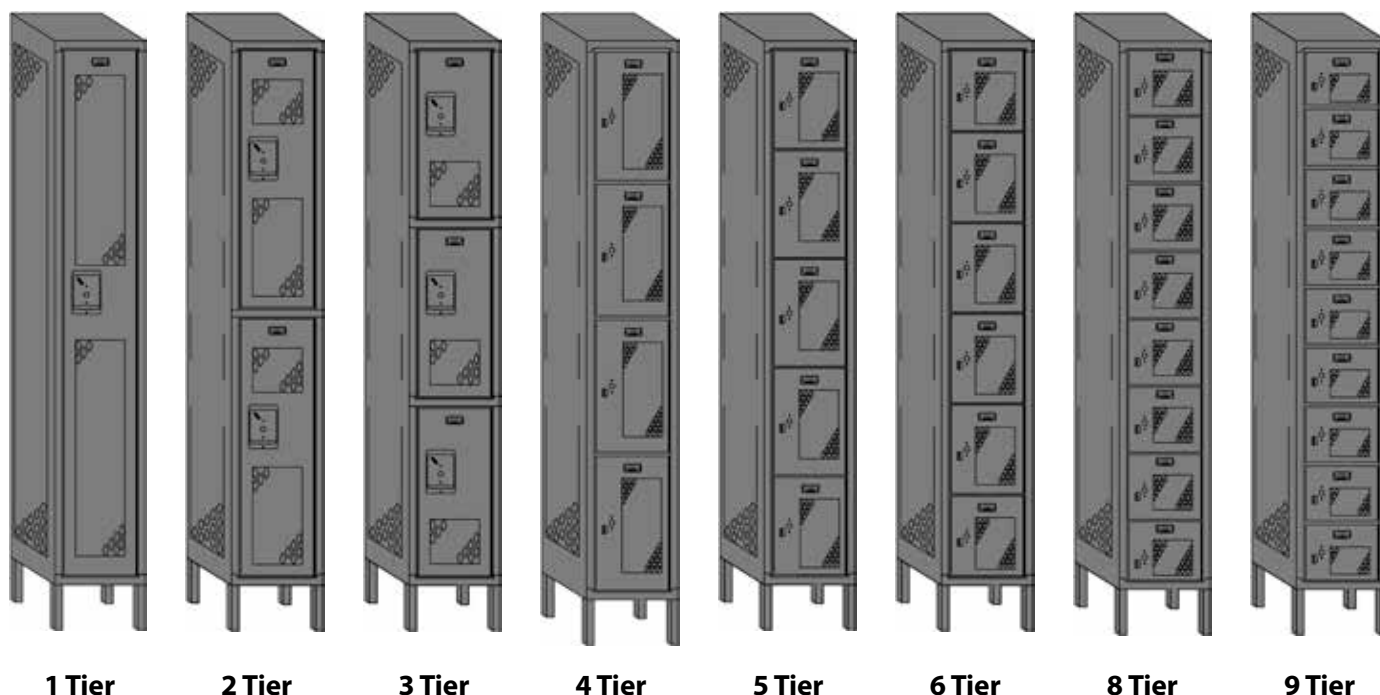
- Material:** Steel parts shall be mild cold-rolled commercial quality steel, capable of taking a high grade enamel finish. Steel mandrel rivets. Zinc plated truss fin head bolts and hex nuts.
- Fabrication:** Shall be on the unit principle, each locker with individual door and frame, individual top, bottom, back, and shelves, with common intermediate divisions separating compartments.
- Construction:** Lockers shall be built on a unit principle with common intermediate uprights separating units. Locker body assembly using rivets and/or nuts and bolts. Lockers shall be fabricated square, rigid, without warp, with metal faces. Doors shall be flat and free of distortion.
- Door Frames:** Shall be 16 gauge formed in a channel shape. Vertical members shall have additional flange to provide a continuous door strike. Cross frame members should also be 16 gauge channel shaped, including intermediate cross frame members on double and triple tier lockers.
- Doors:** Shall be 14 gauge, channel shaped on both the lock and hinge side, with angle formations across the top and bottom. One, two and three tier lockers doors shall have 16 gauge full height reinforcement channel. Doors 12" and over wide or 20" high are 14 gauge sheet steel. Doors less than 12" wide are 18 gauge sheet steel. Doors over 15" wide by 60" or 72" high: includes a 3" wide 20 gauge full height reinforcing pan welded to inside face of door at 6" centers. 6" legs are standard, no legs are optional.
- Ventilation:** Flush door front with no exposed louvers and air flow slots located in top and bottom flanges of door.
- Body:** Hole spacing in locker body construction: not exceeding 9". Steel specially formed for added strength and rigidity and to ensure tight joints at fastening points.
- Box Lockers:** Channel formations on lock and hinge sides, right angle flanges on top and bottom; pre-punch doors for pad lock latch and door pull and built in combination and key locks.
- Hinges:** Shall be 16 gauge full length continuous piano type riveted to both door and frame. Hinge shall maximize security and enhance resistance to abuse and vandalism.
- Handles:** Shall be one piece 20 gauge deep drawn stainless cup designed to accommodate locks.
- Latching:** On single, double, triple, and two person lockers the lifting trigger will be 14 gauge steel, attached to the latching channel. The trigger will have a padlock eye for use with 9/32" diameter padlock shackle. Latching channel held in place by built in metal lips, ensuring quiet locker performance.
- Interior Equipment:** Single tier lockers 48" or higher shall have a shelf. When under 18" deep, locker shall have 3 wall hooks and one ceiling hook. Single tier lockers 18" deep or more shall have a coat rod instead of one ceiling hook. Triple tier lockers shall have three wall hooks for 12" and 4 wall hooks for 15" and wider lockers.
- Number Plates:** Provide holes for attaching number plates. Each locker shall have a polished aluminum number plate riveted to door face with black numerals 1/2" high.
- Finish:** All components shall have a 2 mil hybrid epoxy/polyester powder, electrostatically applied to ensure a uniform finished and baked to cure.
- Submittals:** Submit under provisions of Section 01 33 00. Shop Drawings shall show dimensioned plans, elevations, and sections.
- Accessories:** available upon request. **Locks:** available upon request.
- ADA Compliance:** Lockers are to meet the Americans with Disabilities Act, accessibility guidelines. They shall have recessed handles and shall be single tier or lower opening of a double tier locker. Locker bottom shall be a minimum of 15" off the floor, or an extra shelf placed 15" off the floor. Single tier lockers shall have a shelf 48" off the floor. Doors assigned for handicapped use shall have an appropriate symbol sign.

EXECUTION

- Installation:** Lockers shall be installed in compliance with WEC's installation instructions and shall be level and plumb with flush surfaces and rigid attachment to anchoring surfaces.
- Assembly:** Assembly by bolting is acceptable, WEC recommends assembly by riveting. Rivets provide solid permanent fastening but allow for faster removal by drilling where future rearrangement of lockers or replacement of damage parts may be required.
- Anchoring:** Anchor lockers to floor and wall
- Adjust and Clean:** Adjust doors and latches to operate without binding. Verify that latches are operating satisfactory. Adjust built in locks to prevent binding of dial or key and ensure smooth operation prior to substantial completion.
- Touch up:** With factory supplied paint and repair or replace damage products before substantial completion.
- Protection:** Protect installed products until completion of project.
- Delivery, Storage and Handling:** Store product in manufacturers unopened packaging until ready for installation to protect the locker finish and adjacent surfaces from damage.

WEC strongly recommends wall and/or floor anchoring for all locker installations.

Competitive Series



Top of the Line Features

- 2 mil thick powder coat baked enamel finish
- Standard recessed handle on 1, 2 and 3 tier and half height locker for added safety and security
- Standard 16 gauge continuous piano type hinges riveted to both door and frame
- Continuous door strike has rubber bumpers to reduce noise
- Door frame is spot welded construction
- Standard 14 gauge door with reinforcement hat channel/door stiffener
- Standard 16 gauge bottom
- Single Point Latch with no moving parts, low maintenance, tamper resistant
- Standard with diamond perforated doors and sides
- Provides maximum ventilation
- Lifetime Warranty * Best-In-Class

Ventilation Options

- Diamond Perforation (Standard)
- Standard Louvers
- Mini Louvers
- Solid

Door Handle Options

- Recessed Handle Single Point Latch (Standard on 1, 2 and 3 Tier)
- Recessed Handle Multi Point Latch
- Door Pull (Standard on Box Lockers)

The Competitive Series lockers are ideal for applications that require maximum ventilation and strength, or where visual inspection of the lockers content is required. It comes with a standard 2 mil thick powder coat baked enamel finish, available in 20 standard colors as well as any custom color.

Doors and sides are perforated with diamond perforations allowing maximum air circulation and at the same time maintaining security.

Solid doors are optional. 1, 2 & 3 tier lockers all have a standard recessed handle with single point latch; multipoint latch is optimal at no additional cost. 4,5,6,8 & 9 tier box lockers have a Door Pull that accepts built in locks.

Competitive series preferred for schools, gym, team rooms, recreation centers, health club, country club, police and firefighters and military.

COMPETITIVE SERIES GAUGE REFERENCE

Series	Top	Back	Side	Bottom	Door	Door Frame	Shelf
COMPETITIVE	16	18	16	16	14	16	16

Competitive Series Specification

CSI Formatted Specifications are available at www.itswec.com

PRODUCT FABRICATION INFORMATION

Material: Steel parts shall be mild cold-rolled commercial quality steel, capable of taking a high grade enamel finish. Steel mandrel rivets. Zinc plated truss fin head bolts and hex nuts.

Fabrication: Shall be on the unit principle, each locker with individual door and frame, individual top, bottom, back, and shelves, with common intermediate divisions separating compartments.

Construction: Lockers shall be built on a unit principal with common intermediate uprights separating units. Locker body assembly using rivets and/or nuts and bolts.

Door Frames: Shall be 16 gauge formed in a channel shape. Vertical members shall have additional flange to provide a continuous door strike. Cross frame members should also be 16 gauge channel shaped, including intermediate cross frame members on double and triple tier lockers.

Doors: Shall be 14 gauge, channel shaped on both the lock and hinge side with angle formations across the top and bottom. Single, double and triple tier lockers doors shall be 16 gauge full height reinforcement channel. Doors over 15" wide and 30" high: includes a 3" wide 20 gauge full height reinforcing pan welded to inside face of door at 6" centers. 6" legs are standard, no legs are optional.

Ventilation: All lockers sides and doors 20" or higher shall be perforated diamond-shaped perforations. Optional ventilation patterns available upon request.

Body: Hole spacing in locker body construction: not exceeding 9". Steel specially formed for added strength and rigidity and to ensure tight joints at fastening points.

Box Lockers: Channel formations on lock and hinge sides, right angle flanges on top and bottom; pre-punch doors for padlock latch and door pull and built in combination and key locks.

Hinges: Shall be 16 gauge full length continuous piano type riveted to both door and frame. Hinge shall maximize security and enhance resistance to abuse and vandalism.

Handles: Shall be one piece 20 gauge deep drawn stainless cup designed to accommodate locks.

Latching: Multi point latch full channel formation of adequate depth to fully conceal lock bar on lock side, channel formation on hinge side, right angle formations across top and bottom, with holes for attaching number plates.

Interior Equipment: Single tier lockers 48" or higher shall have a shelf. When under 18" deep, locker shall have 3 wall hooks and one ceiling hook. Single tier lockers 18" deep or more shall have a coat rod instead of one ceiling hook. Triple tier lockers shall have three wall hooks for 12" and 4 wall hooks for 15" and wider lockers.

Number Plates: Provide holes for attaching number plates. Each locker shall have a polished aluminum number plate riveted to door face with black numerals 1/2" high.

Finish: All components shall have a 2 mil hybrid epoxy/polyester powder, electrostatically applied to ensure a uniform finished and baked to cure.

Submittals: Submit under provisions of Section 01 33 00. Shop Drawings shall show dimensioned plans, elevations, and sections.

Accessories: available upon request. **Locks:** available upon request.

ADA Compliance: Lockers are to meet the Americans with Disabilities Act, accessibility guidelines. They shall have recessed handles and shall be single tier or lower opening of a double tier locker. Locker bottom shall be a minimum of 15" off the floor, or an extra shelf placed 15" off the floor. Single tier lockers shall have a shelf 48" off the floor. Doors assigned for handicapped use shall have an appropriate symbol sign.

EXECUTION

Installation: Lockers shall be installed in compliance with WEC's installation instructions and shall be level and plumb with flush surfaces and rigid attachment to anchoring surfaces.

Assembly: Assembly by bolting is acceptable, WEC recommends assembly by riveting. Rivets provide solid permanent fastening but allow for faster removal by drilling where future arrangement of lockers or replacement of damage parts may be required.

Anchoring: Anchor lockers to floor and wall.

Adjust and Clean: Adjust doors and latches to operate without binding. Verify that latches are operating satisfactory. Adjust built in locks to prevent binding of dial or key and ensure smooth operation prior to substantial completion.

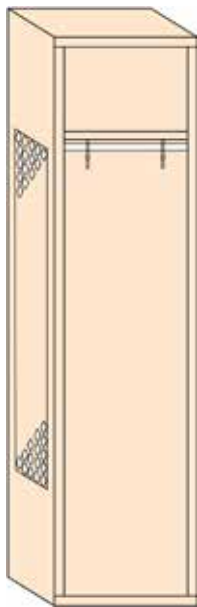
Touch up: With factory supplied paint and repair or replace damaged products before substantial completion.

Protection: Protect installed products until completion of project

Delivery, Storage and Handling: Store product in manufacturers unopened packaging until ready for installation to protect the locker finish and adjacent surfaces from damage.

WEC strongly recommends wall and/or floor anchoring for all locker installations.

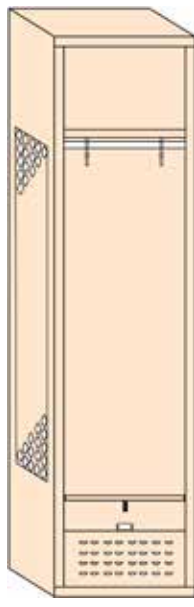
Athletic Series



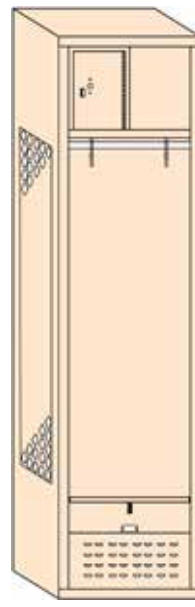
KD w/Shelf



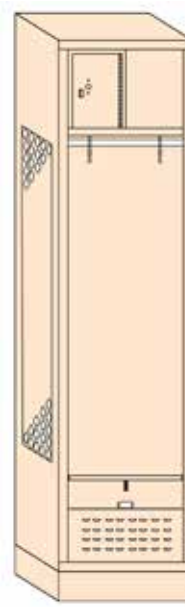
KD w/Shelf & Security Box



KD w/Shelf & Foot Locker



KD w/Security Box & Foot Locker



All Welded w/Base

Top of the Line Features

- 2 mil thick powder coat baked enamel finish
- Rubber bumpers mounted to contact points for quieter operation
- Door frame is spot welded construction
- Knocked Down or All Welded Construction
- Open front style
- Standard option has a full width shelf, 2 coat hooks and a coat rod
- 16", 24" and 33" wide models
- Lifetime warranty * Best-In-Class

Ventilation Options

- Sides - Diamond Perforation (Standard)
Solid (Optional)
- Foot Locker - Mini Louvers (Standard)
Solid (Optional)
- Security Box - Solid (Standard)
Standard Louvers (Optional)

Door Handle Options

- Security Box - Door Pull
- Foot Locker - Pad Lock Hasp

The Athletic series lockers are the perfect fit for athletic team rooms, or any other application where easy access to uniforms and equipment are needed. These lockers can be configured to comply with your specific needs. It comes with a standard 2 mil thick powder coat baked enamel finish, available in 20 colors as well as any custom color.

Athletic lockers come with an open front while the door frame is 16 gauge steel formed in a channel shape. The sides are diamond perforated to create full ventilation while giving each individual a space. You can add a lockable security box, a lockable foot locker that can be used as a bench, or both security box and foot locker.

Fully equipped Athletic lockers come with a security box fastened to a full width shelf and a footlocker with a hinged, reinforced seat. Both security box and foot locker are lockable to secure personal items. The front of the foot locker is recessed for external padlock. The foot locker saves floor space by eliminating the nuisance of open locker doors and the need of locker room benches.

This series is available in all welded and K.D (knocked down) construction. K.D lockers are 72" high; all welded models have an integral 4" base, bringing the total height to 76".

Athletic Series preferred for sports facilities, police and firefighters, and first responders.

ATHLETIC SERIES GAUGE REFERENCE

Series	Top	Back	Side	Bottom	Door	Door Frame	Shelf
ATHLETIC	16	18	16	16	14	16	16

Athletic Series (KD or All Welded)

CSI Formatted Specifications are available at www.itswec.com

PRODUCT FABRICATION INFORMATION

Material: Steel parts shall be mild cold-rolled commercial quality steel, capable of taking a high grade enamel finish. Steel mandrel rivets. Zinc plated truss fin head bolts and hex nuts.

ALL WELDED

- **Construction:** Pre assemble lockers by welding into one piece structures in groupings most practical for job requirements, welds free of burrs; max width of groups to be 54"; no bolts, nuts or rivets allowed in assembly of main locker groups.
- **Body:** Steel specially formed for added strength and rigidity and to ensure tight joints at fastening points.

KNOCKED DOWN

- **Construction:** Lockers shall be built on a unit principal with common intermediate uprights separating units. Locker body assembly using rivets and/or nuts and bolts.
- **Body:** Hole spacing in locker body construction: not exceeding 9". Steel specially formed for added strength and rigidity and to ensure tight joint at fastening points

ALL WELDED AND K.D.

Door Frames: Shall be 16 gauge formed in a channel shape.

Ventilation: Front panel to have a pattern of mini louvers, Security Box door solid with diamond perforated sides.

Interior Equipment: Full width shelf, coat rod, and two single prong hooks.

Box Lockers Security Box: Above Shelf. Door shall be 14 gauge steel, punched for built in lock or padlock. Lock hole cover with door pull shall be provided for padlock use. Hinges shall be 16 gauge continuous and riveted to 16 gauge welded frame

Foot Locker: With hinged bench seat, padlock hasp and stainless steel strike. Hinge 16 gauge continuous and riveted to horizontal panel.

Number Plates: Provide holes for attaching number plates. Each locker shall have a polished aluminum number plate riveted to door face with black numerals 1/2" high.

Finish: All components shall have a 2 mil hybrid epoxy/polyester powder, electrostatically applied to ensure a uniform finished and baked to cure.

Submittals: Submit under provisions of Section 01 33 00. Shop Drawings shall show dimensioned plans, elevations, and sections.

Accessories: available upon request. **Locks:** available upon request.

ADA Compliance: Lockers are to meet the Americans with Disabilities Act, accessibility guidelines. They shall have recessed handles and shall be single tier or lower opening of a double tier locker. Locker bottom shall be a minimum of 15" off the floor, or an extra shelf placed 15" off the floor. Single tier lockers shall have a shelf 48" off the floor. Doors assigned for handicapped use shall have an appropriate symbol sign.

EXECUTION

Installation: Lockers shall be installed in compliance with WEC's installation instructions and shall be level and plumb with flush surfaces and rigid attachment to anchoring surfaces.

Assembly: Assembly by bolting is acceptable, WEC recommends assembly by riveting. Rivets provide solid permanent fastening but allow for faster removal by drilling where future rearrangement of lockers or replacement of damage parts may be required.

Anchoring: Anchor lockers to floor and wall.

Adjust and Clean: Adjust doors and latches to operate without binding. Verify that latches are operating satisfactory. Adjust built in locks to prevent binding of dial or key and ensure smooth operation prior to substantial completion.

Touch up: With factory supplied paint and repair or replace damage products before substantial completion.

Protection: Protect installed products until completion of project.

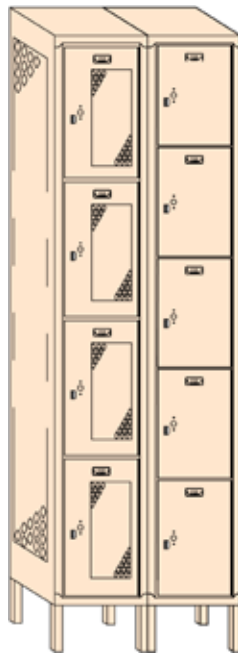
Delivery, Storage and Handling: Store product in manufacturers unopened packaging until ready for installation to protect the locker finish and adjacent surfaces from damage.

WEC strongly recommends wall and/or floor anchoring for all locker installations.

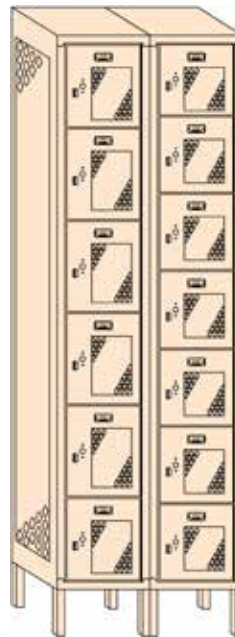
All Welded Series



1, 2 & 3 Tier



4 & 5 Tier



6 & 8 Tier



9 Tier

Top of the Line Features

- 2 mil thick powder coat baked enamel finish
- All doors come standard with recessed handles for added safety and security
- Standard 16 gauge continuous piano type hinges riveted to both door and frame
- Continuous door strike has rubber bumpers to reduce noise
- Standard 14 gauge door with reinforcement hat channel/door stiffener
- Standard 16 gauge bottom
- Heavy duty gauges
- Ships Fully Assembled
- Lifetime warranty * Best-In-Class

Ventilation Options

- Diamond Perforation (Standard)
- Solid
- Standard Louvers
- Mini Louvers
- Rectangular Perforations

Door Handle Options

- Recessed Handle Multi Point Latch (Standard)
- Recessed Handle Single Point Latch
- Door Pull (Standard on Box Lockers)

The All Welded Plus Series lockers are a good choice when you need superior resistance to hard use and abuse. All of the components are welded into a single rigid unit to resist damage for the life of the product. It comes with a standard 2 mil thick powder coat, available in 20 colors as well as any custom color.

The door frame and sides are 16 gauge. Backs, tops and bottoms of each locker group are made from one piece of steel metal that spans multiple lockers. The doors are 14 gauge steel and have a 16 gauge continuous piano hinge riveted to both door and frame. Sides, tops, bottoms and shelves are 16 gauge steel. Backs are 18 gauge. All Welded Plus lockers are shipped pre assembled. Groupings will be determined by WEC based on the floor plan drawings submitted with the order; maximum group width is 54".

This locker series is available in standard ventilation models with diamond perforated doors and sides or with solid side and doors with or without louvers. The perforated models are ideal for use where ventilation is important to aid the drying of uniforms or other athletic gear. All accept built in locks and padlocks and have rubber bumpers on the latch hooks to reduce noise.

1, 2 & 3 tier lockers have stainless steel recessed handle and multi-point latching with quiet latching channels. 4, 5, 6, 8 & 9 tier box lockers have a door pull. 2 & 3 tier lockers have welded horizontal frame intermediate cross members between the doors for added strength and security.

All Welded Series preferred for corridors, gym, team room, recreation center, health club, country club, police and firefighters, military and first responder series.

ALL WELDED SERIES GAUGE REFERENCE

Series	Top	Back	Side	Bottom	Door	Door Frame	Shelf
ALL WELDED PLUS	16	18	16	16	14	16	16

All Welded Plus Series Specification

CSI Formatted Specifications are available at www.itswec.com

PRODUCT FABRICATION INFORMATION

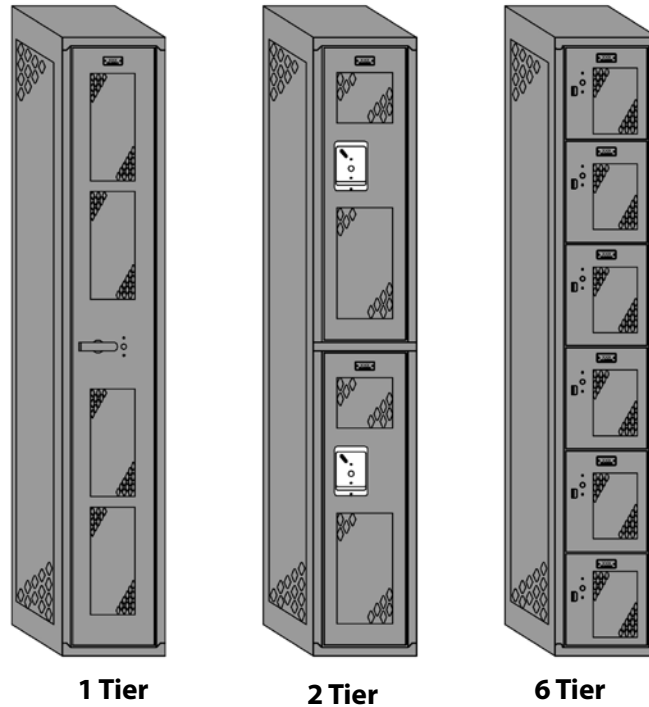
- Material:** Steel parts shall be mild cold rolled commercial quality steel, capable of taking a high grade enamel finish. Zinc plated truss fin head bolts and hex nuts.
- Fabrication:** Shall be on the unit principle, each locker with individual door and frame, individual top, bottom, back, and shelves, with common intermediate divisions separating compartments.
- Construction:** Pre assemble lockers by welding into one piece structures in groupings most practical for job requirements, welds free of burrs; max width of groups to be 54".
- Door Frames:** Shall be 16 gauge formed in a channel shape with continuous vertical door strike
- Doors:** 14 gauge steel formations are full channel shape on the lock side adequate depth to fully conceal the lock bar, channel formation on the hinge side, and right angle formations across the top and bottom.
- Ventilation:** All sides and doors 20" or higher shall be perforated with diamond shaped perforations. Optional solid doors and sides.
- Body:** Steel specially formed for added strength and rigidity and to ensure tight joints at fastening points.
- Box Lockers:** Door shall be 14 gauge steel, punched for built in lock or pad lock. Equip doors for use with padlocks with an 18 gauge combination door pull, staple, and lock hole cover plate with integral friction.
- Hinges:** Shall be 16 gauge full length continuous piano type riveted to both door and frame. Hinge shall maximize security and enhance resistance to abuse and vandalism.
- Handle & Latching:** Handles shall be recessed in the door and be finger lift control. Drawn pocket shall be 20 gauge brushed stainless steel securely fastened to the door with two tabs plus a positive tamper resistant decorative fastener. The pocket shall be of sufficient depth to prevent a combination padlock, built in combination lock or key lock from protruding beyond the face of the door.
- Interior Equipment:** Full width shelf, coat rod, and two single prong hooks
- Number Plates:** Provide holes for attaching number plates. Each locker shall have a polished aluminum number plate riveted to door face with black numerals 1/2" high.
- Finish:** All components shall have a 2 mil hybrid epoxy/polyester powder, electrostatically applied to ensure a uniform finished and baked to cure.
- Submittals:** Submit under provisions of Section 01 33 00. Shop Drawings shall show dimensioned plans, elevations, and sections.
- Accessories:** available upon request. **Locks:** available upon request.
- ADA Compliance:** Lockers are to meet the Americans with Disabilities Act, accessibility guidelines. They shall have recessed handles and shall be single tier or lower opening of a double tier locker. Locker bottom shall be a minimum of 15" off the floor, or an extra shelf placed 15" off the floor. Single tier lockers shall have a shelf 48" off the floor. Doors assigned for handicapped use shall have an appropriate symbol sign. **Options:** Customizable metal base.

EXECUTION

- Installation:** Lockers shall be installed in compliance with WEC's installation instructions and shall be level and plumb with flush surfaces and rigid attachment to anchoring surfaces.
- Anchoring:** Anchor lockers to floor and wall.
- Adjust and Clean:** Adjust doors and latches to operate without binding. Verify that latches are operating satisfactory. Adjust built in locks to prevent binding of dial or key and ensure smooth operation prior to substantial completion.
- Touch up:** With factory supplied paint and repair or replace damage products before substantial completion.
- Protection:** Protect installed products until completion of project.
- Delivery, Storage and Handling:** Store product in manufacturers unopened packaging until ready for installation to protect the locker finish and adjacent surfaces from damage.

WEC strongly recommends wall and/or floor anchoring for all locker installations.

Angle Iron Series



1 Tier

2 Tier

6 Tier

Top of the Line Features

- 2 mil thick powder coat baked enamel finish
- Standard Single Point Latch
- Standard 16 gauge continuous piano type hinges riveted to both door and frame
- Continuous door strike has rubber bumpers to reduce noise
- Fully welded angle frame construction
- Standard 14 gauge door with reinforcement hat channel/door stiffener
- Standard 16 gauge bottom
- Available in 1, 2 & 6 Tier
- Lifetime warranty * Best-In-Class

Ventilation Options

- Diamond Perforation (Standard)
- Standard Louvers
- Solid

Door Handle Options

- Recessed Handle Single Point Latch (Standard)
- Recessed Handle Multi Point Latch
- Door Pull
- Cremone Turn Handle

Angle Iron lockers are built within a 1"x 1" x 1/8" angle iron frame. The 1/8" thick angle iron creates extra strong locker edges and provides a solid framework. Equipped with diamond perforated doors and sides, this locker offers a high degree of air flow. It comes with a standard 2 mil thick powder coat baked enamel finish, available in 20 colors as well as any custom color.

All Angle Iron lockers are built with the top (16 Gauge), bottom (16 Gauge) and back (18 Gauge) panels spanning multiple lockers, reducing seams and adds rigidity and strength. The intermediate vertical door frame channels are all common between openings in the Angle Iron locker. The hinge of the door is riveted to door and frame. This offers maintenance flexibility in the field.

Optional 4" high 14 gauge welded channel base is available.

Angle Iron Series is preferred for gym, field house, military, police and firefighters.

ANGLE IRON SERIES GAUGE REFERENCE

Series	Top	Back	Side	Bottom	Door	Door Frame	Shelf
ANGLE IRON	16	18	14	16	14	1/8	16

Angle Iron Series Specification

CSI Formatted Specifications are available at www.itswec.com

PRODUCT FABRICATION INFORMATION

- Material:** Steel parts shall be mild cold-rolled commercial quality steel, capable of taking a high grade enamel finish. Zinc plated truss fin head bolts and hex nuts.
- Fabrication:** Shall be on the unit principle, each locker with individual door and frame, individual top, bottom, back, and shelves, with common intermediate divisions separating compartments.
- Construction:** Pre assemble lockers by welding into one piece structures in groupings most practical for job requirements, welds free of burrs; max width of groups to be 54" ; no bolts, nuts, or rivets allowed in assembly of main locker groups.
- Door Frames:** Shall be continuous 1"x1"x1/8" pretreated angle iron steel.
- Doors:** 14 gauge steel with double bends on vertical sides and a single bend on horizontal sides.
- Ventilation:** All sides and doors 20" or higher shall be perforated with diamond shaped perforations. Optional solid doors and sides.
- Body:** Steel specially formed for added strength and rigidity and to ensure tight joints at fastening points.
- Box Lockers:** Door shall be 14 gauge steel, punched for built in lock or pad lock. Equip doors for use with padlocks with an 18 gauge combination door pull, staple, and lock hole cover plate with integral friction.
- Hinges:** Shall be 16 gauge full length continuous piano type riveted to both door and frame. Hinge shall maximize security and enhance resistance to abuse and vandalism.
- Handle & Latching:** Single Point Latching with Recessed Handle with integral pocket and pull 20 gauge brushed stainless steel securely fastened to door with two lugs and a positive tamper resistant decorative fastener. Pocket Depth shall be sufficient to prevent a combination padlock, built in combination lock, or key lock from protruding beyond door face. Pull formed in pocket. Padlock staple protruding through pocket. Provide lock hole cover plate for use with padlocks. Locking device 11 gauge steel hasp welded to locker frame; include surface for engaging the bolt of a built in combination or key lock and anti pry lug and slot to deter prying open when locked. Firmly secure rubber silencers to locker frame.
- Latching:** 3 point Cremone Multipoint Latch provides an unbreakable steel handle welded securely to a 3 point cremone type latch mechanism. Latching rods 3/8" in diameter shall engage top and bottom edge of locker frame: a 1/8" thick center latch shall engage the locker jamb, enabling door to latch on three sides. Mechanism must be compatible for padlocks and built in deadbolt locks.
- Interior Equipment:** Lockers 20" or more in height shall have a full width shelf, one double prong ceiling hook and two single prong wall hooks.
- Number Plates:** Provide holes for attaching number plates. Each locker shall have a polished aluminum number plate riveted to door face with black numerals 1/2" high.
- Finish:** All components shall have a 2 mil hybrid epoxy/polyester powder, electrostatically applied to ensure a uniform finished and baked to cure.
- Submittals:** Submit under provisions of Section 01 33 00. Shop Drawings shall show dimensioned plans, elevations, and sections.
- Accessories:** available upon request. **Locks:** available upon request.
- ADA Compliance:** Lockers are to meet the Americans with Disabilities Act, accessibility guidelines. They shall have recessed handles and shall be single tier or lower opening of a double tier locker. Locker bottom shall be a minimum of 15" off the floor, or an extra shelf placed 15" off the floor. Single tier lockers shall have a shelf 48" off the floor. Doors assigned for handicapped use shall have an appropriate symbol sign. **Integral Metal Base:** 4" high 16 gauge steel channel, welded to the locker bottom.

EXECUTION

- Installation:** Lockers shall be installed in compliance with WEC's installation instructions and shall be level and plumb with flush surfaces and rigid attachment to anchoring surfaces.
- Anchoring:** Anchor lockers to floor and wall.
- Adjust and Clean:** Adjust doors and latches to operate without binding. Verify that latches are operating satisfactory. Adjust built in locks to prevent binding of dial or key and ensure smooth operation prior to substantial completion.
- Touch up:** With factory supplied paint and repair or replace damage products before substantial completion.
- Protection:** Protect installed products until completion of project.
- Delivery, Storage and Handling:** Store product in manufacturers unopened packaging until ready for installation to protect the locker finish and adjacent surfaces from damage.

WEC strongly recommends wall and/or floor anchoring for all locker installations.

Locker Selector Guide

			Single Tier				Double Tier			Triple Tier		Four Tier		Five Tier		Six Tier	Two Person	
	W	D	H}	42"	54"	60"	72"	60"	72"	84"	60"	72"	60"	72"	60"	72"	60"	72"
Durable Series	9"	12"				X	X	X	X		X	X						
		15"				X	X	X	X		X	X						
		18"				X	X	X	X		X	X						
	12"	12"	X	X	X	X	X	X	X	X	X	X	X	X	X	X		
		15"	X	X	X	X	X	X	X	X	X	X	X	X	X	X		
		18"	X	X	X	X	X	X	X	X	X	X	X	X	X	X		
		21"			X	X	X	X	X		X	X	X	X		X		
		24"			X	X	X	X	X									
	15"	12"			X	X	X	X				X				X	X	X
		15"			X	X	X	X	X			X	X	X	X	X	X	X
		18"			X	X	X	X	X			X		X	X	X	X	X
		21"			X	X	X	X								X		X
		24"			X	X		X										
	18"	15"			X	X		X										X
		18"			X	X		X								X		X
		21"			X	X		X								X		X
		24"			X	X		X										
		24"			X	X		X										
	24"	18"			X	X												
		21"			X	X												
		24"			X	X		X										
Durable Plus Series	9"	12"			X	X												
		15"			X	X												
		18"			X	X												
	12"	12"	X	X	X	X	X	X	X		X	X						
		15"	X	X	X	X	X	X	X		X	X						
		18"	X	X	X	X	X	X	X		X	X						
		21"			X	X	X	X	X		X	X						
		24"			X	X												
	15"	12"			X	X	X	X				X						
		15"			X	X	X	X				X						
		18"			X	X	X	X				X						
		21"			X	X	X	X				X						
		24"			X	X		X										
	18"	18"			X	X		X										
		21"			X	X		X										
		24"			X	X												
Competitive Series	9"	12"			X	X												
		15"			X	X												
		18"			X	X												
	12"	12"	X	X	X	X	X	X	X		X	X	X	X	X	X		
		15"	X	X	X	X	X	X	X		X	X	X	X	X	X		
		18"	X	X	X	X	X	X	X		X	X	X	X	X	X		
		21"			X	X		X								X		
		24"			X	X		X										
	15"	15"			X	X	X	X			X	X	X	X	X	X		
		18"			X	X	X	X			X	X	X	X	X	X		
		21"			X	X	X	X			X	X			X	X		
		24"			X	X		X										
		24"			X	X		X										
	18"	15"			X	X	X	X										
		18"			X	X	X	X			X	X			X	X	X	
		21"			X	X	X	X							X	X	X	
		24"			X	X	X	X										
		24"			X	X		X										
	24"	15"			X													
		18"			X	X	X	X										
		21"			X	X	X	X										
		24"			X	X		X										

Locker Selector Guide

			Single Tier				Double Tier			Triple Tier		Four Tier		Five Tier		Six Tier	Two Person		
	W	D	H	42"	54"	60"	72"	60"	72"	84"	60"	72"	60"	72"	60"	72"	72"	60"	72"
All Welded Plus Series	9"	12"				X													
		15"				X													
		18"				X													
	12"	12"				X		X	X		X	X	X	X	X	X	X		
		15"				X		X	X		X	X	X	X	X	X	X		
		18"				X		X	X		X	X	X	X	X	X	X		
		21"				X		X	X		X	X	X	X	X	X	X		
		24"				X		X	X		X	X	X	X	X	X	X		
	15"	12"				X		X	X		X	X	X	X	X	X	X		
		15"				X		X	X		X	X	X	X	X	X	X		
		18"				X		X	X		X	X	X	X	X	X	X		
		21"				X		X	X		X	X	X	X	X	X	X		
		24"				X		X	X		X	X	X	X	X	X	X		
	18"	18"				X		X	X		X	X							
		21"				X		X	X		X	X							
		24"				X		X	X		X	X							
	24"	18"				X		X	X										
		21"				X		X	X										
24"					X		X	X											
Angle Iron Series	12"	12"				X	X	X	X										
		15"				X	X	X	X										
		18"				X	X	X	X										
	15"	12"						X	X										
		15"				X	X	X	X										
		18"				X	X	X	X										
	18"	18"				X	X	X	X										
		21"																	
		24"																	
	24"	18"																	
		21"																	
		24"																	

Locker sizes and dimensions are shown without legs.

X = ADA Compliant

Custom sizes available upon request.

Americans with Disabilities Act (ADA) Information

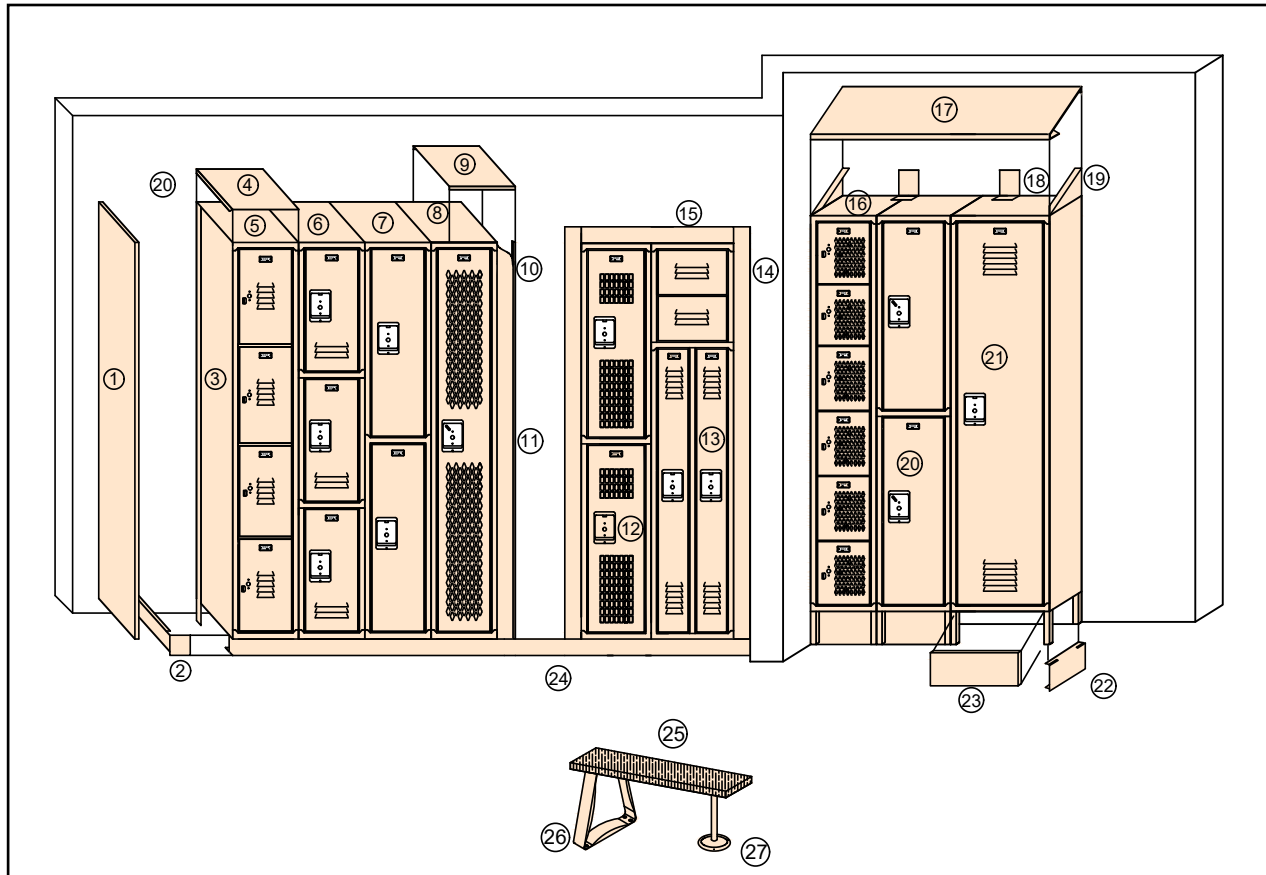
WEC lockers commonly accepted for ADA or barrier-free requirements are single tier or lower opening of a double tier locker with recessed handles. The locker bottom should be a minimum of 15" off the floor or have an extra shelf placed 15" off the floor. The single tier locker should have a shelf of 48" off the floor. All doors assigned for ADA assignment will have an appropriate symbol displayed.

WEC will customize any assignment to meet the special needs of others.

Attention should be paid to the clear area in front of the lockers to meet other space but related guidelines. Contact your sales service representative for assistance or go to www.access-board.gov/adaag/html/adaag.htm for a complete text of the ADA Accessibility guidelines.



Locker Breakdown



Key for Illustration

- | | | |
|---|--|------------------------------------|
| 1. Finished End Panel | 10. Wall Angle Slip Joint | 18. Universal Hood Support |
| 2. Zee Base End/Splice | 11. Vertical Filler | 19. Left Hand Slope End For Hood |
| 3. Slope Top Division (Side) | 12. Durable 2-Tier With Rectangular Perforations | 20. Durable Plus 2-Tier |
| 4. Individual Slope Top | 13. Durable 2-Person | 21. Durable 1-Tier W/ Louvers |
| 5. Durable 4-Tier | 14. Side Recess Trim | 22. 6" High End Bases |
| 6. Competitive 3-Tier | 15. Top Recess Trim | 23. 6" High Front Base |
| 7. Durable 2-Tier | 16. Competitive 6-Tier W/Diamond Perforations | 24. 4" High Zee Base |
| 8. All-Welded 1-Tier W/Diamond Perforations | 17. Continuous Slope Hood | 25. Laminated Hardwood Bench |
| 9. Slope Top Filler | | 26. Stainless Steel Bench Pedestal |
| | | 27. Heavy Duty Bench Pedestal |

Locker Accessories



Slope Top Construction

Slope tops are often used instead of flat tops to prevent the accumulation of dust and debris, and to discourage the use of locker tops as storage areas. There are three different types of slope top construction: Unit Slope Tops, Slope Hoods and Slope Top Kits (Stock converter for Durable Series).

Unit Slope Tops

Unit Slope Tops cover the width of one locker frame only. Lockers with Unit Slope Tops have sides with mitered top ends with a rise equal to 1/3 of the locker depth, plus longer backs that meet the rear edge of the slope top. Unit Slope Tops are used in place of the standard flat tops. (Not for use on Competitive Series, Athletic Series or All Welded Series.)

Unit Slope Tops are available in the following width and depth: 9x12, 9x15, 9x18, 12x12, 12x15, 12x18, 12x21, 15x12, 15x15, 15x18, 15x21, 18x18, 18x21, 18x24, 24x18, 24x21 and 24x24.

Slope Top Kits are available in the following width, depth and height: 12x12x4, 12x15x4, 12x18x6, 15x15x5, 15x18x6 and 18x18x6.

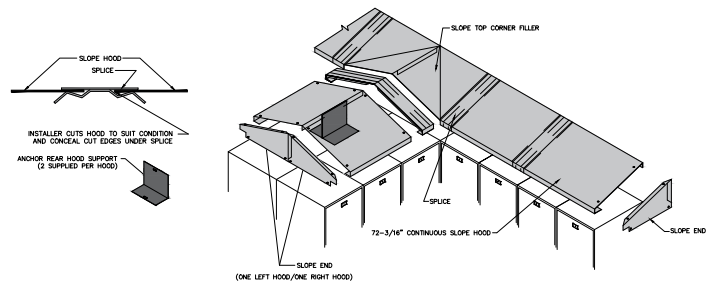
Continuous Slope Hoods

Continuous Slope Hoods fit on top of flat top lockers. They can be used on new lockers, or on a retrofit basis. All hoods are furnished in 72" lengths and must be cut to length during installation. Intermediate splices, ends and rear supports (2 per hood) complete the installation, and must be ordered separately.

Slope Hoods are available in the following width, depths and heights: 72x12x5, 72x15x6, 72x18x7, 72x21x8, and 72x24x9.

Slope Ends and Hood Splice available in the following depths and heights: 12x5, 15x6, 18x7, 21x8 and 24x9.

Universal Rear Hood Support is one size fits all.

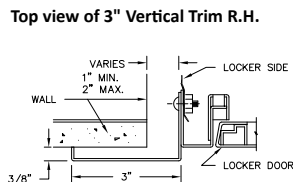
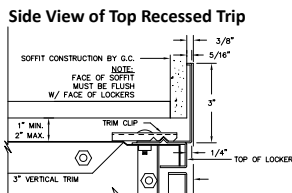


Detail Sloped Hood Single Row, Double Row, Corner & Components

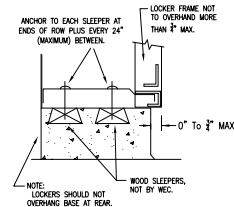
Recess Trim

Recess Trim is 3" wide and bridges the gap between lockers and wall and/or soffits when the lockers are recessed into a wall. Lockers must be anchored to base (base and wood to be completed by a general contractor) Right side trim and left side trim are not the same. There are 3 different types of side trim: 1) for use with lockers without legs 2) for use with lockers with 6" legs 3) for use with Bottom Recess Trim.

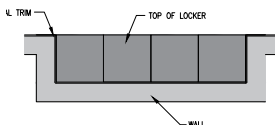
The soffit is to be constructed by a general contractor. Face of soffit must be flush with face of locker. There should be 1" between top of locker and bottom of soffit. The recessed trim extends 3/8" from face of soffit.



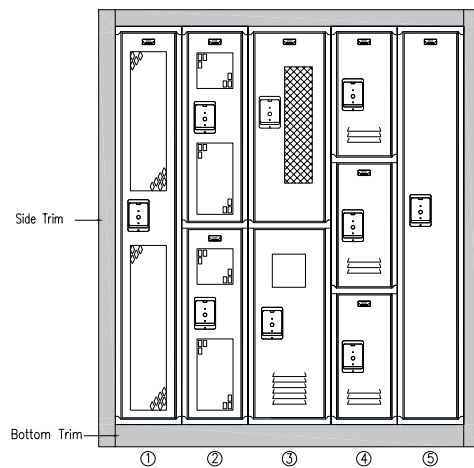
Side View of Base & Anchors



Top View of a Recessed Locker Grouping

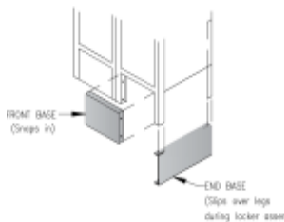


Front View of Locker with Recessed Trim



1. Competitive 1-Tier with Diamond Perforations
2. Durable 2-Tier with Visual Perforations
3. Fire Extinguisher/Waste Bin
4. Durable 3-Tier with Louvers
5. Durable Plus 1-Tier with Solid Doors

Locker Accessories



Individual Closed Bases

Front and End bases are designed to fit between standard WEC 6" legs. They present a clean flush appearance and prevent the accumulation of dust and dirt under the lockers. (Not for use on All-Welded lockers). Front base snaps in. End base slips over legs during locker assembly.

Closed Bases are available in the following widths and heights: 9x6, 12x6, 15x6, 18x6 and 24x6.

End Bases single row are available in the following depths and heights: 12x6, 15x6, 18x6, 21x6 and 24x6.

End Bases Double Row are available in the following depths and heights: 24x6, 30x6 and 36x6

Zee Bases

Zee bases raise lockers without 4" legs off the floor when there is no concrete or wood base. They provide a toe space in the front and a concealed flange for floor anchoring at the rear. A special 4" high rear leg can be ordered to simplify installation. Also available for 6" high zee bases.

Zee bases are available only in 72" lengths, and may need to be cut to fit at the time of installation. Splices/End Bases are used at end of rows, and where the front sections join. (Not for use on All Welded Plus Series.)

Front zee base is available in 72x4.

Splice/End Base Single Row is available in the following depths and heights:

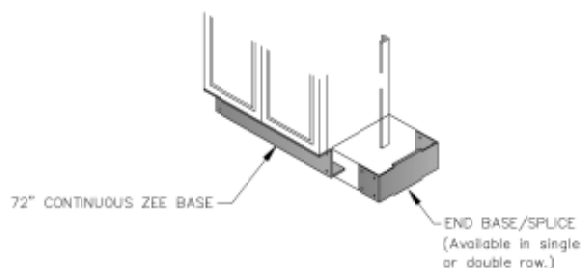
12x4, 25x4, 18x4, 21x4 and 24x4.

Splice/End Base Double Row is available in the following depths and heights:

30x4, 24x4 and 36x4.

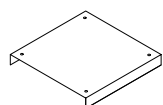
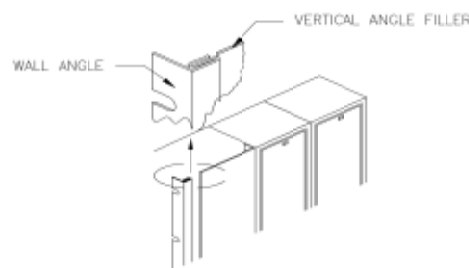
Zee Base Filler is available in a 4" height.

Rear leg for Zee is available in a 4" height.

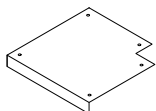


Fillers

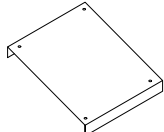
WEC provides standard fillers to adapt lockers to a wide range of field conditions and provide a professional, finished appearance. Fillers can be used to cover columns, pipes or other obstacles in a row of lockers, or fill the gap between the lockers and a wall.



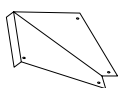
Flat Top Filler



Flat Top Corner Filler



Slope Top Filler



Slope Top Corner Filler

Vertical Fillers

These Come in two widths and are designed to be used in conjunction with Wall Angle Slip Joints for a solid fit and smooth finish. The slip joint conceals any raw edges caused by field cutting.

Top Fillers

Top Fillers cover gaps between tops of lockers. They overlap the locker tops and can be field cut to allow for pipes, etc. There are separate designs for flat top vs. slope top, and in-line vs. corner applications.

Vertical Angle Fillers are available in the following widths and heights: 5x60, 5x72, 9x60, 9x72, 9x78, 12x60, 12x72 and 12x78.

Wall Angle Slip Joints are available in the following heights: 60, 72 and 78.

Flat Top Fillers are available in the following widths and depths: 15x12, 15x15 and 15x18.

Slope Top Fillers are available in the following widths and depths: 15x12, 15x15 and 15x18.

Flat Top Corner Fillers are available in the following widths and depths: 12x12, 15x15 and 18x18.

Slope Top Corner Fillers are available in the following widths and depths: 15x12, 15x15 and 15x18.

Locker Accessories

Lock Options



Built-in Key Locks

Available in flat key or grooved key models. Deadbolt construction. ADA Compliant.



Portable Combination Padlock

Available with and without master keying. 3 number dialing. Rust resistant.



Built-in Combination Lock

Master key controlled. Available with 5 combination changes for security year to year.



Coin Operated

Ideal for public or private applications that require security with the assurance that keys will be returned or as a revenue producer.



Digilock

Can be locked with any 4 digit code. Electronic bypass key. Tamper guard. Usage indicator.

Many other lock options available upon request.

Locker Room Benches and Pedestals

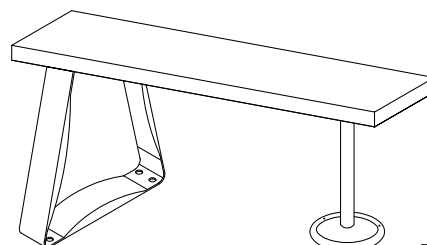
A natural accessory for any locker room. Benches add permanent comfort and order to the floor plan arrangement.

Bench Tops

Exceptionally strong. Made from selected hardwood and finished with clear lacquer. Standard bench tops area 9-1/2" deep x 1-1/4" thick. Tops that are compliant with ADA (Americans with Disabilities Act) area either 12" or 24" deep. Pedestals ordered separately (see below).

Bench Pedestals

Choice of two different pedestal styles: Heavy Duty Pedestal and Stainless Steel Pedestal. Order two pedestal for benches 96" long or less; order three pedestals for benches over 96" long. The 48" x 24" ADA bench requires 4 pedestals.



A. Stainless Steel Pedestal

This pedestal has a 14" wide base which allows for moveable free standing use. Holes in the bottom are provided for optional floor anchoring or for the attachment of non-skid bumpers (see section below for further information) Hardware is supplied for fastening to the bench top.



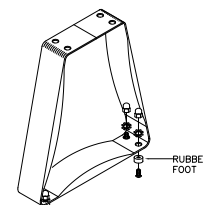
B. Heavy Duty Pedestal

16-1/4" high pedestal consists of a heavy duty steel tube welded to top and bottom flanges. Hardware for fastening to the bench is included. Pedestal must be anchored to the floor. Order two or more pedestals per bench. Available in all 20 colors.



Non-Skid Pedestal Kit

Rubber non-skid bumpers to prevent damage to floors. Kit consists of 4 non-marking rubber feet and fastening hardware. Order 1 kit per pedestal. (For Stainless Steel Pedestal only.)



Locker Accessories

Closed Bases: Provide 18 gauge closed metal front and end bases in KD lockers having legs. Front bases should be installed between legs without overlap or exposed fasteners. Provide end bases on exposed ends. Bases will be finished to match lockers.

Visual perforation 16 and 18 gauge: locker doors shall be provided with 5/8" x 1-1/8" rectangular visual perforations.

Round Perforation: 24 gauge (backs, sides, tops, bottoms or shelves) are to be punched with 1/2" diameter perforations grouped in 42 hole patterns. (for sides and backs, specify full perforations for maximum number of holes in the part or standard perforations consisting of one group top and bottom in single tier; one group each compartment in double-tier or box lockers)

Fire Extinguisher Door: Lockers designated on drawings to contain fire extinguisher shall be double tier type with upper door to have a glazed opening. Locks are to be omitted on fire extinguisher doors.

Waste Bin Doors: Lockers designated on drawings to contain waste bins will be provided with a door cut out with a top hinged internal flap door over the cut out. Locks are to be omitted on waste bin doors.

Center Partitions: Lockers will have 24 gauge, full depth, vertical partitions between bottom and shelf.

Recess Trim: Vertical and/or horizontal recessed trim will be provided where shown. Trim will be formed from 18 gauge sheet steel and have a 3" face dimension. Trim will be furnished in standard lengths as long as practical and attached to lockers with concealed clips. Finish caps and slices shall be provided as required. Trim will be finished to match lockers.

Zee Bases: K.D. lockers will be furnished with 4" high or 6" high 14 gauge zee base flanged outward at top for support of lockers and inward at bottom for anchoring to the floor. (Not for use with Athletic Series or All Welded Plus Series.)

Front Filler: Fillers for spaces between lockers or between lockers and a wall will be fabricated from 20 gauge sheet steel and formed in an angle shape. Slip joint angles will be 20 gauge sheet steel formed in an angle shape with a slot on one leg to form a pocket which provides adjustable matting with the angle filler. Concealed fasteners will be used for attaching. Fillers will be finished to match lockers.

Exposed Locker Sides: Will be furnished in 16 gauge without any extra holes.

Finished Boxed End Panels: Finished end panels will be installed on all exposed ends of lockers. They will be formed from minimum 16 gauge sheet steel to match locker depth and height, and will have a 1" edge dimension. All panels will be installed with concealed fasteners. Panels will be finished to match lockers.

Continuous Slope Hood: Lockers will be provided with continuous slope hoods formed from 18 gauge sheet steel with a slope that has a rise equal to 1/3 of the locker depth, plus a 1" vertical rise at the front. Tops shall be provided in lengths as long as practical. Provide slip joints without visible fasteners at splice locations. Necessary end closures will be provided. Tops will be finished to match locker.

Unit Slope Tops Durable and Durable Plus Series: Lockers will be provided with 24 gauge individual sloping tops. Tops will be formed to a slope which rises 1/3 of the locker depth. Tops will be finished to match locker.

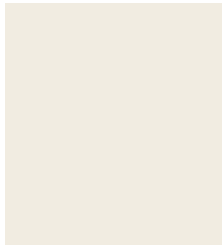
Benches: Locker benches will be laminated selected hardwood, 1-1/4" full finished thickness. All corners are to be rounded and sanded. Surfaces will be finished with two coats of clear lacquer. Bench tops are to be 9-1/2" wide and furnished in lengths of 3' through 12' (even foot increments)

Heavy Duty Pedestal: Pedestals will consist of steel tubing with 10 gauge steel flanges welded to each end. The overall height of pedestal will be 16-1/4". Pedestals will be finished to match the locker.

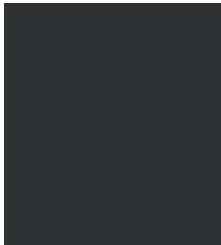
Stainless Steel Pedestal: Will be 2" in diameter brushed 16 gauge stainless steel formed into a trapezoid. Bottom will be 14" wide with two 5/16" diameter holes. Pedestal will be 16-1/4" high for an overall bench height of 17-1/2". Top flange will have four 5/16" diameter holes for fastening to the bench. Bench can be moveable or may be anchored.

Color Chart

Please note that slight color variations are inherent in all powder coat paint processes, therefore, WEC must retain the right of reasonable color variation from samples presented.



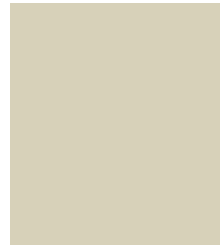
Pure White



Black Grey



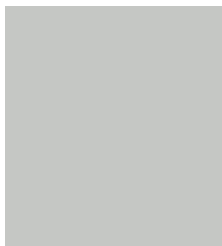
Satin Black



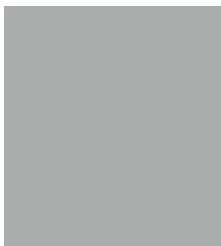
Almond



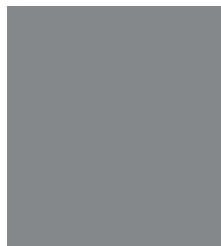
Grey Beige



Light Gray



ANSI 70 Gray



ANSI 61 Gray



Safety Yellow



Red Orange



Brown Red



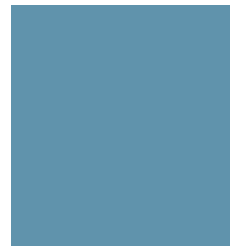
Traffic Red



Red Baron



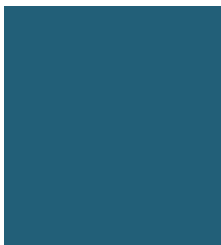
Purple



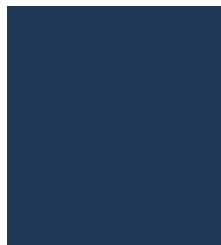
Pastel Blue



Traffic Blue



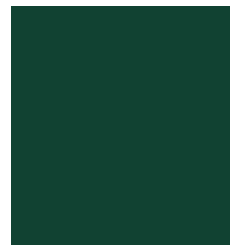
Azure Blue



Sapphire Blue



Signal Green



Moss Green

Contact us at sales@itswec.com for our updated, easy to upload locker specifications!

www.itswec.com ■ Phone: (901) 367-3922 ■ Fax: (901) 367-3923 ■ sales@itswec.com



The Locker Manufacturer

WEC's powder coated locker products are considered a leader in it's respected field. WEC takes great strides to ensure the paint quality is representative of it's products. WEC has always focused on the paint quality of it's products, working with suppliers to ensure the paint is consistent with modern standards. The quality and excellence of our paint finish will give you the long-lasting finish you desire. The paint quality has been described as: vibrant, durable, and environmentally friendly.

WEC powder coating allows highly durable finishes and uniform surface quality. The 2 mil thickness, standard paint application, enhances the product's ability to fight corrosion, higher impact strength, and a prolonged finish life. As a result, the powder coating process allows for an aesthetically appealing locker product.

In addition, **WEC's powder coated products qualify for LEED points.** Powder coating products is a more modern technique; opposed to the conventional liquid coatings, eliminating hazardous waste and volatile organic compounds. Powder coating allows for the paint to be recycled creating a more efficient and environmentally friendly process.

WEC will paint your locker product any color you request. If we do not offer a color you desire, please send us a metal sample to match. WEC will work hard to be as flexible as we can. This color chart is to give an idea of what the color will look like. Metal samples are available upon request.

WEC's bottom-line on why we paint all our products 2mil thick: We believe in using the best recipe each time. Why create lower paint applications (1-1.2mil) and charge more for the best (2mil)? We believe in only giving the customer the best locker product available.

If you need an architectural representative to help your procurement selection, please call or email us at sales@itswec.com. **Add WEC Manufacturing to your Master specifications today. Allow us to provide you with standard or customized cut sheets for any of your specific project needs.**

WEC Manufacturing
The Locker Manufacturer

www.itswec.com
sales@itswec.com
901-367-3922 Phone
901-367-3923 Fax

Mailing Address:
PO Box 38190
Germantown, TN 38183

■ Lockers ■ Shelving ■ Storage Cabinets ■ Racks ■ Shop Furniture ■ Storage Carts ■ Storage Products

The USA's Largest Fast Track Stocking Locker Program

1 Color: Almond Slice Ships in 72 Hours!

*

Our factory trained, architectural representatives are prepared to give you assistance and support, while updating all of your project specifications.



WEC GOES GREEN

- Product made with 20% to 50% recycled content.
- WEC's packaging vendor recycles over 50 million pounds per year, thus ensuring a more green supply chain.
- WEC's powder coat paint contains no solvents and as a result releases no Volatile Organic Compounds (VOC) normally associated with wet paint processes.
- Powder coating operations significantly reduce waste through high efficiency application and recovery methods.
- WEC's prime location in Memphis, TN helps to minimize fuel consumption.
- WEC partners with Top 25 EPA certified freight carriers to ensure a green supply chain.
- Many products used in the office, as well as, for marketing materials are made using recycled content.
- WEC recycles all used cardboard, plastic and pre/post consumer steel materials.
- WEC sends all additional waste to a waste solutions vendor to maximize recycling efforts and increase green initiatives.



Additional Product Lines

WEC Manufacturing

WHERE EXCELLENCE MEETS PRICE POINT LOCKER AND STORAGE PRODUCTS



Lockers (Metal, Plastic & Wood)

Accessories for Lockers

Bins and Containers

Computer Cabinets

Service Carts

Cubbies

Healthcare Carts

Locks for Lockers

Metal Wire Partitions

Mobile Computer Carts

Mobile Storage Carts

Modular Drawer Cabinets

Pallets/Pallet Rack

Platform Trucks

Shelving

Shop Furniture

Food Service Carts/Shelving

Storage Cabinets

Storage Racks

Wire Decking

Wire Shelving

Workbenches



WEC Manufacturing



**We look forward to establishing and maintaining an
excellent relationship with our customers.**

When you need the 4 E's call WEC

Expertise • Experience • Excellence • Execution

WEC MANUFACTURING, LLC

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P.O. Box 38190

Germantown, TN 38183

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